



Edition 1.0 2016-06

TECHNICAL REPORT

Guidance on how to conduct round robin tests for household and similar electrical appliances

INTERNATIONAL ELECTROTECHNICAL COMMISSION

ICS 97.030

ISBN 978-2-8322-3488-4

Warning! Make sure that you obtained this publication from an authorized distributor.

CONTENTS

FOI	FOREWORD			
INT	RODUCTI	ON	5	
1	Scope		6	
2	Normativ	e references	6	
3	Terms and definitions			
4		Process and responsibilities		
Z	4.1 Pro	Cess	7	
	4.1.1	Product to be tested	7	
	4.1.2	Parameters to be tested	7	
	4.1.3	Measurement procedure	8	
	4.1.4	RRT procedure	8	
2	4.2 Res	sponsibilities	9	
	4.2.1	Contracting body	9	
	4.2.2	Coordinator	9	
	4.2.3	Subcontractor	9	
	4.2.4	Financing of RRT	9	
5	Testing la	Testing laboratories		
Ę	5.1 Potential laboratories		9	
Ę	5.2 Announcement		9	
	5.2.1	General	9	
	5.2.2 Questionnaire		9	
	5.2.3	Assessment of selection of laboratories	.10	
5	5.3 Sel	ection of laboratories	.10	
5	5.4 Fina	al list of laboratories	.10	
6	Transportation of the product		.10	
6	6.1 Log	listics	.10	
6	6.2 Pac	kaging	.10	
7	Test		.10	
7	7.1 Exe	ecution of test	.10	
7	7.2 Lab	oratory visit	.11	
7	7.3 Tra	nsmission of result	.11	
8	Analysis, report and termination		.11	
	0 1 1 1		11	
8	8.1 Ana	alysis		
		alysis port		
		•	.11	
	8.2 Rep	port	.11 .11	
8	8.2 Rep 8.2.1 8.2.2	Draft report	.11 .11 .11	

INTERNATIONAL ELECTROTECHNICAL COMMISSION

GUIDANCE ON HOW TO CONDUCT ROUND ROBIN TESTS FOR HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

The main task of IEC technical committees is to prepare International Standards. However, a technical committee may propose the publication of a Technical Report when it has collected data of a different kind from that which is normally published as an International Standard, for example "state of the art".

IEC TR 62970, which is a Technical Report, has been prepared by IEC technical committee 59: Performance of household and similar electrical appliances.

This Technical Report is based on EN TR 50619:2014.

The text of this Technical Report is based on the following documents:

Enquiry draft	Report on voting
59/627/DTR	59/652/RVC

Full information on the voting for the approval of this Technical Report can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC website under "http://webstore.iec.ch" in the data related to the specific publication. At this date, the publication will be

_ 4 _

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

A bilingual version of this publication may be issued at a later date.

INTRODUCTION

It is the responsibility of each standardization committee testing household and similar electrical appliances to establish the repeatability and reproducibility of the measurement standards developed.

Results from inter-laboratory comparisons are important for

- a) identification of interlaboratory differences;
- b) establishment of the effectiveness and comparability of test or measurement methods;
- c) validation of uncertainties;
- d) evaluation of the performance of laboratories for specific tests or measurements and monitoring laboratories' continuing performance;
- e) identification of problems in laboratories and initiation of actions for improvement which, for example, may be related to inadequate test or measurement procedures, effectiveness of staff training and supervision, or calibration of equipment; and
- f) education of participating laboratories based on the outcomes of such comparisons.

The need for ongoing confidence in laboratory performance is not only essential for laboratories and their contractors but also for other interested parties, such as regulators, laboratory accreditation bodies and other organizations that specify requirements for laboratories. ISO/IEC 17011 requires accreditation bodies to take account of laboratories' participation and performance in proficiency testing.

In this respect, round robin testing was widely made in the past by IEC TC 59 for the development of measurement procedures for the purpose of EU regulatory measures on Labelling and Ecodesign. Round robin test results have been widely taken into account in the establishment of regulations, in defining tolerance levels for verification of declared values and/or limits.

This document is intended to provide a consistent basis for performing round robin testing. It gives guidance to all interested parties to determine the competence among each other. It provides common ground for reliable statistical data (repeatability and reproducibility levels, etc.) as needed for regulation purposes (like for Labelling and Ecodesign).

GUIDANCE ON HOW TO CONDUCT ROUND ROBIN TESTS FOR HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES

1 Scope

This document provides guidance for carrying out round robin tests (RRT) and hence for the determination of levels of repeatability (intra-laboratory variability) and reproducibility (inter-laboratory variability) for household and similar electrical appliances.

This document can also be used to verify the measurement methods, to improve the measurement method, and to qualify laboratories.

It is not applicable for the determination of production variation for a particular product.

General advice on proficiency testing of laboratories is given in ISO/IEC 17043. This document can be used in addition to ISO/IEC 17043.

NOTE The repeatability and reproducibility levels are important factors for the establishment of uncertainty margins of the measurement methods and for the definition of tolerance levels in verification schemes.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO/IEC 17043:2010, Conformity assessment – General requirements for proficiency testing

IEC TR 61923, Household electrical appliances – Method of measuring performance – Assessment of repeatability and reproducibility